

Order 12358



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Canada

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D205-541-044 Job Sheet 189098



Part No: D205-541-044

Job Qty: 1 pcs

Part Name: Bell Medium Heli-Utility-Basket™ - RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/18/19

Job Tracking No:

Due Date: 2/5/19

Created By: Dara Macdonald

Type: SOLD

Description:

Note: DWG DSI9667 REV A, IIN D205-541 REV J SHEETS 29-31 IPP Rev:C Re-Format 02-08-30 KJ IPP Rev:D
chg to revG Ecn 1157 08-03-19 DD verified by: IPP REV:E 13.06.21 IIN-D205-541 REV.J DD VERF:JFS IPP
REV:F 15.02.02 AS PER DIS9667 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	2/5/19		0.00	1.18	Small Fab - 1		FEB 19-02-11
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	1 pcs	2/5/19		0.00	0.00	QC 5 - 10		FEB 19-02-12
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
130	Packaging 1-1 - Pick Kit - B4B	1 pcs	2/5/19		0.00	0.00	Packaging 1 - 1 - B4B		FEB 12 2019
							Packaging 1 - 2 - B4B		
							Packaging 1 - 3 - B4B		
							Packaging 1 - 4 - B4B		

Plex 1/18/19 10:30 AM Dart.Macdonald.Dara

				Packaging 1 - 5 - B4B	
				Packaging 1 - 6 - B4B	
				Packaging 1 - 7 - B4B	
				Packaging 1 - 8 - B4B	
				Packaging 1 - 9 - B4B	
				Packaging 1 - 10 - B4B	
				Packaging 1 - 11 - B4B	
				Packaging 1 - 12 - B4B	
				Packaging 1 - 13 - B4B	
				Packaging 1 - 14 - B4B	
				Packaging 1 - 15 - B4B	
				Packaging 1 - 16 - B4B	
				Packaging 1 - 17 - B4B	
				Packaging 1 - 18 - B4B	
				Packaging 1 - 19 - B4B	
				Packaging 1 - 20 - B4B	
				Packaging 1 - 21 - B4B	
				Packaging 1 - 22 - B4B	
				Packaging 1 - 23 - B4B	
				Packaging 1 - 24 - B4B	
				Packaging 1 - 25 - B4B	
				Packaging 1 - 26 - B4B	
				Packaging 1 - 27 - B4B	
				Packaging 1 - 28 - B4B	
				Packaging 1 - 29 - B4B	
				Packaging 1 - 30 - B4B	
				Packaging 1 - 31 - B4B	
				Packaging 1 - 32 - B4B	
				Packaging 1 - 33 - B4B	
				Packaging 1 - 34 - B4B	
				Packaging 1 - 35 - B4B	
140	QC 4	1 pcs	2/5/19	0.00 0.00	QC 4 - 26
					QC 4 - 28
					QC 4 - 38
					QC 4 - 42
					QC 4 - 58
					QC 4 - 6
					QC 4 - 69
					QC 4 - 9
					QC 4 - 46
145	DC - 1 - B4B	1 pcs	2/5/19	0.00 0.00	DC - 1 - B4B
					DC - 2 - B4B
150	Packaging 3-1 - Stock - B4B	1 pcs	2/5/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B

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9-89

FEB 12 2019

FEB 12 2019

FEB 12 2019

					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
160 QC 21 - FG					1 pcs	2/5/19
					0.00	0.00
					QC 21 - FG - 21	
					QC 21 - FG - 70	

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FEB 12 2019

Part Op 110 - (Small Fab) Assemble as per Dwg.
 Descriptions: 120 - (QC5- Inspect part completeness to step on W/O)
 130 - (Pick Kit)
 140 - (QC4- 100% Inspect kits for completeness)
 145 - (Document Control) Photocopy bluefile & type labels per PPPD205-541-044 CHG003
 150 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D205-541-044 Location: _____
 160 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-16A	Bolt	2 Ea (2 ea)	110-Small Fab - 1	5089276
AN4-22A 5+342	Bolt	1 Ea (1 ea)	110-Small Fab - 1	5097470
AN4-24A 3+342	Bolt	1 Ea (1 ea)	110-Small Fab - 1	5113771 5130376
AN4-7A 5T345	Bolt	2 Ea (2 ea)	110-Small Fab - 1	5107746
AN5-17A	Bolt	4 Ea (4 ea)	110-Small Fab - 1	5143682
AN970-4	Washer	4 Ea (4 ea)	110-Small Fab - 1	5016385-1
D2022-1015T001	Spacer	2 pcs (2 ea)	110-Small Fab - 1	*5150065
D2258-3005T005	Placard	1 pcs (1 ea)	110-Small Fab - 1	5052399
D2332-041	Lid Prop Assembly 6.69"	1 pcs (1 ea)	110-Small Fab - 1	5144996
D2512	Basket Lid	1 pcs (1 ea)	110-Small Fab - 1	5148361
D2530	Handle Weldment	1 pcs (1 ea)	110-Small Fab - 1	*5152273
D2535	Spring	2 pcs (2 ea)	110-Small Fab - 1	5147273
D2537	Bushing	2 pcs (2 ea)	110-Small Fab - 1	5123161
D2931	Bumper	2 pcs (2 ea)	110-Small Fab - 1	8786435
D3053-042	212 Basket Base Assembly	1 pcs (1 ea)	110-Small Fab - 1	5147211
MS20600-AD4W3	Cherry Rivet	2 Ea (2 ea)	110-Small Fab - 1	5076002
MS21042L3	Nut	2 Ea (2 ea)	110-Small Fab - 1	5094592
MS21042L4	Nut	4 Ea (4 ea)	110-Small Fab - 1	5078254
MS21042L5	Nut	4 Ea (4 ea)	110-Small Fab - 1	5142139
NAS1149D0416J 5T361	Washer	2 Ea (2 ea)	110-Small Fab - 1	FM131511
NAS1149D0463J	Washer	2 Ea (2 ea)	110-Small Fab - 1	5055952
NAS1149D0563J	Washer	4 Ea (4 ea)	110-Small Fab - 1	5068662-1
AN4-12A	Bolt	3 Ea (3 ea)	130-Packaging 1-1 - Pick Kit - B4B	5109960
AN4-13A	Bolt	9 Ea (9 ea)	130-Packaging 1-1 - Pick Kit - B4B	5115326
AN4-14A	Bolt	2 Ea (2 ea)	130-Packaging 1-1 - Pick Kit - B4B	5114891
AN4-7A	Bolt	2 Ea (2 ea)	130-Packaging 1-1 - Pick Kit - B4B	5107746
AN5-13A	Bolt	1 Ea (1 ea)	130-Packaging 1-1 - Pick Kit - B4B	5054115
AN5-7A	Bolt	1 Ea (1 ea)	130-Packaging 1-1 - Pick Kit - B4B	FM123355
D2199-1	Struts, 19"	1 pcs (1 ea)	130-Packaging 1-1 - Pick Kit - B4B	5146260
D2199-23	Strut	1 pcs (1 ea)	130-Packaging 1-1 - Pick Kit - B4B	5146310
D2199-25	Strut	1 pcs (1 ea)	130-Packaging 1-1 - Pick Kit - B4B	5146363
D2498	Mounting Lug	1 pcs (1 ea)	130-Packaging 1-1 - Pick Kit - B4B	5063247
D2499	Mounting Bracket	1 pcs (1 ea)	130-Packaging 1-1 - Pick Kit - B4B	5063322
D2515	Bushing	2 pcs (2 ea)	130-Packaging 1-1 - Pick Kit - B4B	FM60407
D3052-1	Mounting Lug	1 pcs (1 ea)	130-Packaging 1-1 - Pick Kit - B4B	5098497
MS21042L4	Nut	16 Ea (16 ea)	130-Packaging 1-1 - Pick Kit - B4B	5149814
MS21042L5	Nut	2 Ea (2 ea)	130-Packaging 1-1 - Pick Kit - B4B	5093592
NAS1149D0432J	Washer	4 Ea (4 ea)	130-Packaging 1-1 - Pick Kit - B4B	5093756
NAS1149D0463J	Washer	33 Ea (33 ea)	130-Packaging 1-1 - Pick Kit - B4B	5150216
NAS1149D0532J	Washer	2 Ea (2 ea)	130-Packaging 1-1 - Pick Kit - B4B	FM131467
NAS1149D0563J	Washer	5 Ea (5 ea)	130-Packaging 1-1 - Pick Kit - B4B	5123450
NAS1149DN832J	Washer	2 Ea (2 ea)	130-Packaging 1-1 - Pick Kit - B4B	5034411-1

110-Small Fab-1

M.U. 8008045

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	AN3-16A	2	45	0
	AN4-22A	1	138	0
	AN4-24A	1	51	0
	AN4-7A	2	166	0
	AN5-17A	4	129	0
	AN970-4	4	105	0
	D2022-101	2	22	0
	D2258-300	1	5	0
	D2332-041	1	10	0
	D2512	1	1	0
	D2530	1	13	0
	D2535	2	19	0
	D2537	2	0	0
	D2931	2	829	0
	D3053-042	1	0	0
	MS20600-AD4W3	2	161	0
	MS21042L3	2	2,178	0
	MS21042L4	4	1,739	0
	MS21042L5	4	294	0
	NAS1149D0416J	2	2,248	0
	NAS1149D0463J	2	2,871	0
	NAS1149D0563J	4	1,086	0
130-Packaging 1-1 - Pick Kit - B4B	AN4-12A	3	86	0
	AN4-13A	9	515	0
	AN4-14A	2	612	0
	AN4-7A	2	166	0
	AN5-13A	1	40	0
	AN5-7A	1	3,200	0
	D2199-1	1	2	0
	D2199-23	1	1	0
	D2199-25	1	1	0
	D2498	1	5	0
	D2499	1	6	0
	D2515	2	82	0
	D3052-1	1	3	0
	MS21042L4	16	1,739	0
	MS21042L5	2	294	0
	NAS1149D0432J	4	575	0
	NAS1149D0463J	33	2,871	0
	NAS1149D0532J	2	153	0
	NAS1149D0563J	5	1,086	0
	NAS1149DN832J	2	1,449	0

AD 19.02.04 Change to op 110

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DARERO
AEROSPACE

Container No: S152602



Part: D205-541-044

Job No: 189098

Serial No/Batch: S152602

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH96 - 120 Issues, FAA ATC SR00696

d.Dara